



## OFFER DETAILS

Stock-No. 03216

|                     |                               |
|---------------------|-------------------------------|
| Type of machine     | Slideway Grinding Machine     |
| Make                | WALDRICH-COBURG               |
| Type                | O-25 S 2525                   |
| Year of manufacture | 1983                          |
| Type of control     | konventionell                 |
| Location            | ex works Northrhine-Westfalia |
| Delivery time       | to be agreed upon             |
| Freight basis       | ex works                      |
| Price               | on request                    |

## TECHNICAL DETAILS

|                               |                |
|-------------------------------|----------------|
| grinding length               | 8400 mm        |
| grinding width                | 1450 mm        |
| workpiece height              | 1250 mm        |
| surface area                  | 8000 x 1250 mm |
| table height over floor       | 920 mm         |
| distance between columns      | 1470 mm        |
| workpiece weight max.         | 59700 kg       |
| weight of the machine ca.     | 59,7 t         |
| dimensions of the machine ca. | 22 x 5 x 5 m   |

TECHNICAL DETAILS

## ADDITIONAL INFORMATION

### Adjustment ranges:

- Crossbeam, vertical 1250 mm
- Grinding support, horizontal 3100 mm

### Adjustment speeds:

- Machine table (X-axis)
  - infinitely variable 1-45 m/min
  - Table creep speed 5 m/min
- Grinding support, horizontal (Y-axis)
  - Rapid traverse 3000 mm/min
  - Feed, step 0.001-0.099 mm
  - Feed rate, continuous 100-3000 mm/min
  - Creep speed 18±1 mm/min
  - Tip infeed 0.001-0.019 mm

-Crossbeam (W-axis)  
Rapid traverse 410 mm/min

Table drive:

-Oil transmission, Type Iv4  
-Cylinder-Ø 185 mm  
-Piston rod Ø 130 mm  
-Drive motor 22 kW

## LINK TO OFFER

<http://lhnew.feuer.work/details-en/machine/O3216-waldrich-coburg>  
Offer subject of alterations (prior sales and errors excepted)

## DETAIL PHOTOS



Slideway Grinding Machine  
**WALDRICH-COBURG**  
O-25 S 2525



