



## OFFER DETAILS

Stock-No.	03394
Type of machine	Vertical Turning Machine
Make	Buderus
Type	BV 1250
Year of manufacture	2008
Type of control	CNC
Control name	Siemens Sinumerik 840 D
Location	warehouse Hilden
Country of origin	Germany
Delivery time	according to the agreement
Freight basis	ex stock
Price	on request

## TECHNICAL DETAILS

turning diameter	1000 mm
swing diameter	1250 mm
turning height	500 mm
control	Siemens Sinumerik 840 D
Workpiece spindle flange diameter	520 mm
work piece spindle speed range	0-440 U/min
total power requirement	75 kW
weight of the machine ca.	25 t
dimensions of the machine ca.	5100 x 3034 x 4500 mm

## ADDITIONAL INFORMATION

With grinding spindle

Table travel:

- Z1/Z2 axis 1000 mm,
- X1/X2 axis approx. 1300 mm

Table speed continuously adjustable:

- Z axis 0-30 m/min,
- X axis 0-50 m/min
- Feed speed continuously adjustable 0.01-15 mm/min
- Feed dependent on stroke 0.0005-0.1 mm
- Workpiece spindle positioning C axis

Equipment/accessories:

- Grinding spindle
- Kaiser dresser
- Tool measuring probe
- Filter system
- With flushing nozzle connections
- 2 Capto holders
- 1 set of jaws for chuck
- technical documentation

## LINK TO OFFER

<http://lhnew.feuer.work/details-en/machine/03394-buderus>

Offer subject of alterations (prior sales and errors excepted)

## DETAIL PHOTOS





